



Maximising the Value of Farmed Scottish Salmon By-products

Waste or the Future of Scottish Innovation?

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Key Objectives

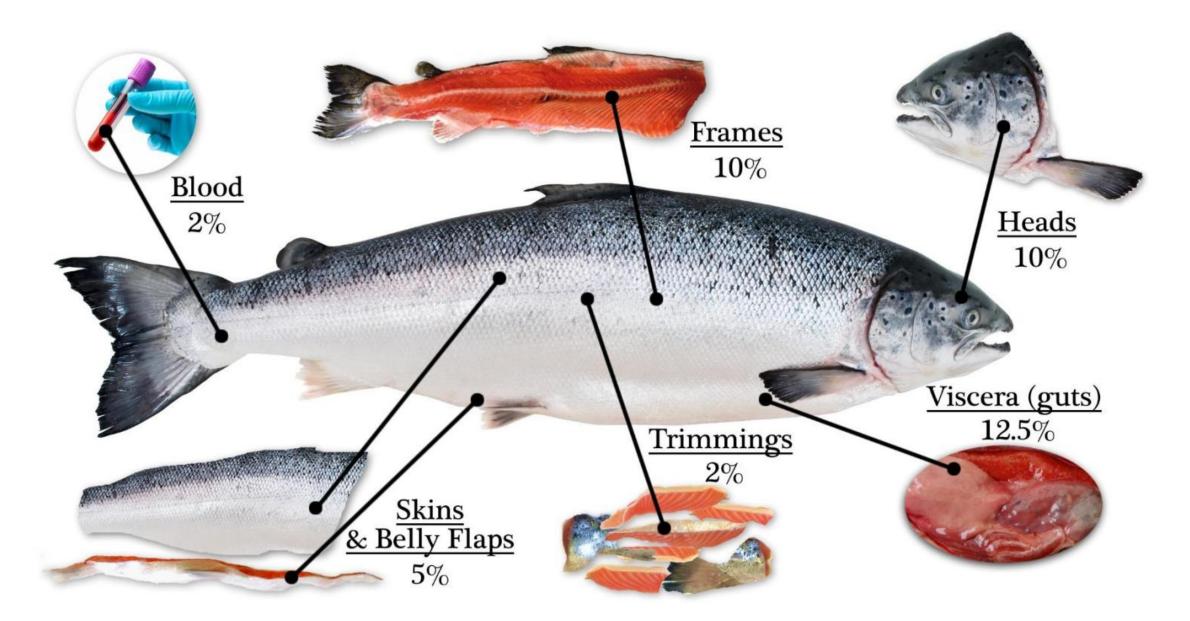
- Identify the current status of salmon aquaculture by-product (BP) streams in Scotland (type, quantity, use, value).
- 2. Identify how BPs are currently **perceived by the industry**.
- 3. Assess the current **nutritional quality** of salmon BPs in Scotland (particularly lipid content).
- 4. Identify and review **key opportunities for value addition** of salmonid BPs.
- 5. Examine the **feasibility** of different value-addition methods, identifying limitations, challenges and recommendations for future growth.

Mixed Method Approach

To achieve key objectives, I gathered both **quantitative** and **qualitative** data, from a broad range of sources.

- 1. Literature review Scottish Industry, comparative review with other sectors.
- 2. Key informant (KI) interviews (with 21 informants).
- 3. Processor and facility surveys (with 14 processors and 4 facility participants).
- 4. Industry perception survey UK Aquaculture Conference (with 74 participants).
- Nutritional analysis of by-products (Lipid, Fatty Acid, Flesh yield, Protein)
- 6. Feasibility analysis of various utilisation methods (SWOT).

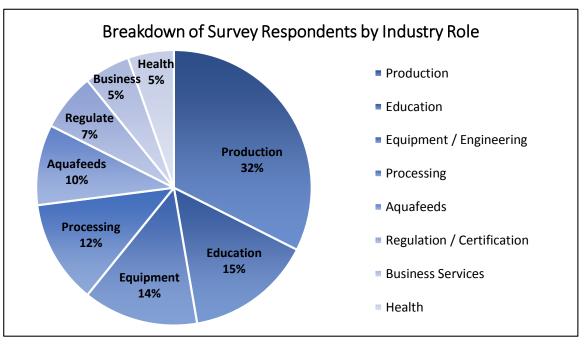
By-product: All the raw material, edible or inedible, left over following the preparation of the main product.



Atlantic Salmon By-product Fractions as a Percentage of the Total Wet Weight. Compiled from: FAO 2014; Rustad 2007; Liaset *et al.* 2003; Sandnes *et al.* 2003

Results: Industry Perception Survey

- Of the 74 survey respondents, 97% considered by-products to be an industry resource.
- 80% of respondents considered by-products as a way of making profits.
- Uncertainty to the actual value of by-products, and how they can be best ustilised.



Salmonid By-Product Utilisation:

Globally there are four broad categories of utilisation:

- **1.** Food and food ingredients for human consumption.
- 2. Ingredients in Animal feed.
- 3. Specialty and niche products.
- 4. Bio-Fuel/fertiliser.

Food and Food Ingredients

- Products for food service and catering industries.
- Ready made meals.
- Export products fish heads, belly flaps.



Source: https://www.dairygoodness.ca





Source: http://chopinandmysaucepan.com

Source: http://wantanmien.com

Ingredients in Animal Feed

- Direct to pet food.
- Fish meal and fish oil.
- Hydrolysed protein concentrates.
- Functional amino acids and flavour

additives.





Source: http://saltyco.com/



Photo courtesy of Alban Caratis

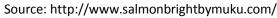
Specialty and Niche Products.

- Nutraceuticals
- Pharmaceuticals
- Cosmetics
- Various niche products











Source: http://thefishleather.co/



Source: http://snack21treats.com/

Source: http://organika.com/

Source: https://www.progenexusa.com

Bio-Fuel and Fertiliser

- Anaerobic digestion for bio-fuel production.
- By-products from AD can be used as fertilisers.

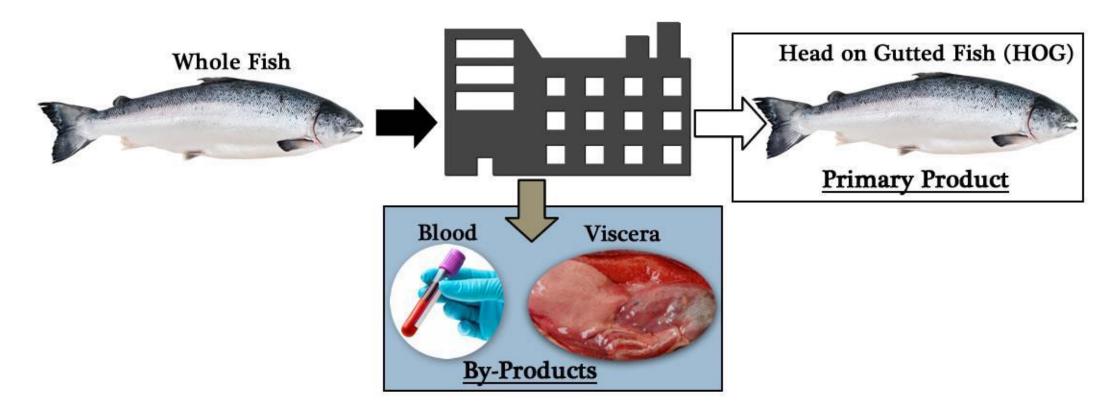


Source: http://www.constructionbusiness.ie/

"A responsible and sustainable use of fish resources, whether from capture fisheries or from aquaculture, foresees an efficient utilization of the whole fish including the use of the various by-products generated throughout the processing stage."

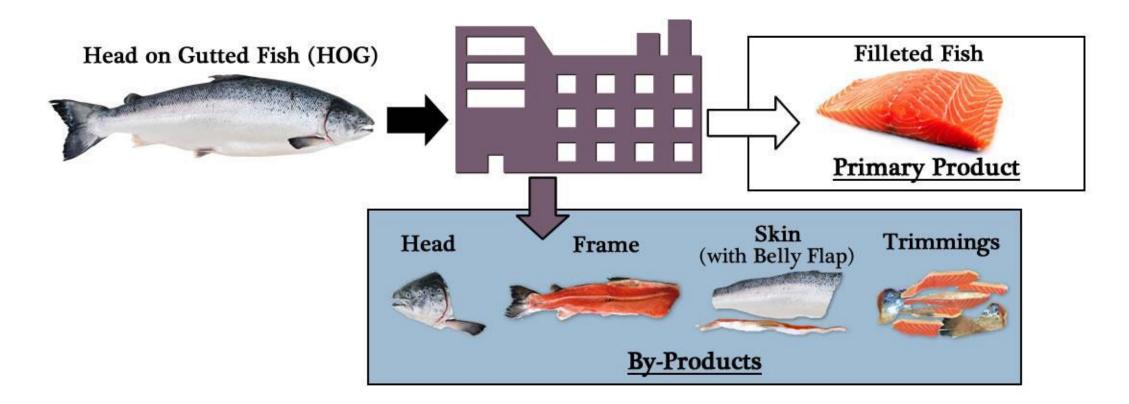
Ramirez, 2007 (FAO)

Primary Processor



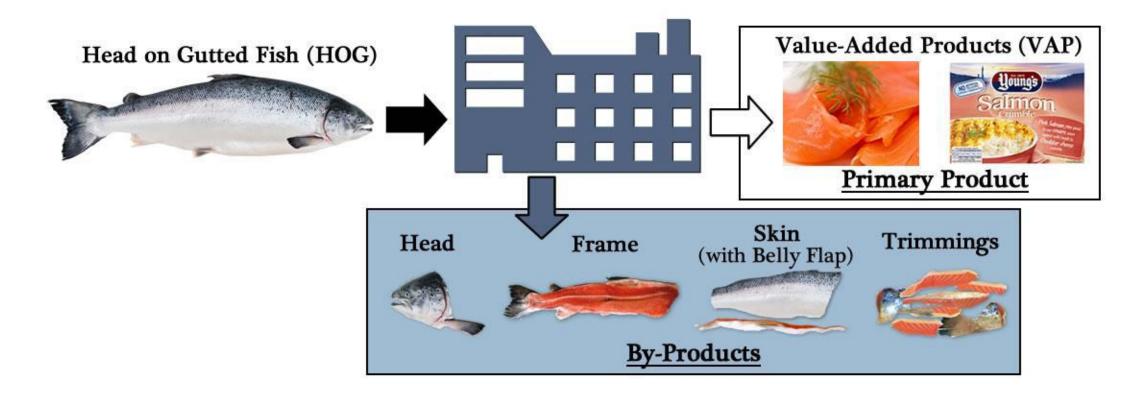
Primary Processor (PP): whole fish are gutted and packaged to produce head-on gutted (HOG) salmon and trout. In Scotland it is very often managed by producers, and generates two types of by-products: viscera (guts) and 'blood water.'

Secondary Processor



Secondary Processor: fillets are produced from HOG or whole fish. It generates: heads, frames, trimmings, belly-flaps, and skins.

Value-Added Product Processor

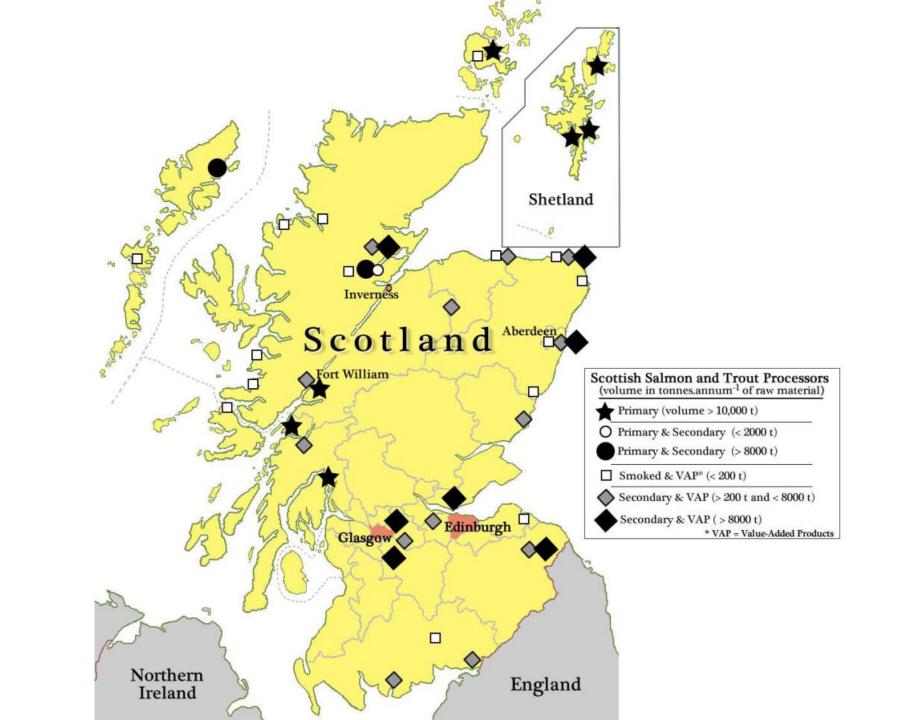


Value-Added Processor (VAP): creating value-added products and ready-made meals, such as hot or cold smoked products. VAP processing may generate the following by-products: heads, frames, trimmings, belly-flaps, skins, as well as smoked trimmings.

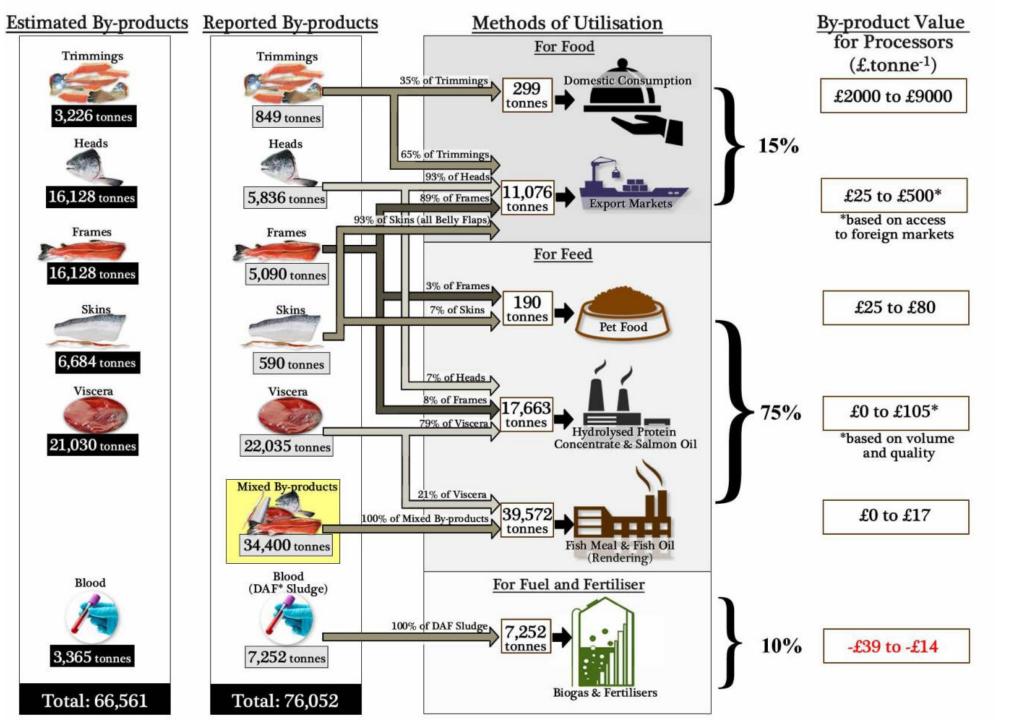
Processing Industry Participants

- The *Primary* and *Mixed Primary* processors who contributed data represent more than 99% (by volume) of the salmon primary processing in Scotland.
- The 5 Value-Added Product (VAP) and Mixed VAP processing company participants maintain contracts with most of the major supermarket chains in the UK.









Results: Nutritional Analysis

· Confirm Coattich colmon DDs contain higher				
 Confirm Scottish salmon BPs contain higher 		EPA	DHA	Combined
levels of Omega 3 fatty acids than those seen		g.100g ⁻¹	g.100g ⁻¹	EPA+DHA
in fillets.	Atlantic Salmo	on	_	
• EPA + DHA levels averaged 1.92 ± .47 g.100g ⁻¹ .	Heads	0.86	1.29	2.15
	Frames	0.56	0.89	1.45
	Belly Flaps	0.80	1.24	2.04
 In comparison, Scottish Atlantic salmon fillets provided 1.36 g.100g⁻¹ of EPA + DHA (Sprague 	Trimmings	0.67	1.06	1.73
	Viscera	0.88	1.37	2.25
<i>et al</i> . 2016).				

SCIENTIFIC REPORTS

Impact of sustainable feeds on omega-3 long-chain fatty acid levels farmed Atlantic salmon, 2006–2015 M. Sprague,^{a,1} J.R. Dick,¹ and D.R. Tocher¹

Results: Nutritional Trend

- Processing facility data indicated a decreasing trend in the omega-3s found in salmon viscera; one processor noted a 50% reduction over 12 years.
- This finding is supported by a recent study which identified decreasing EPA+DHA levels (between 2006-2015) due to increasing use of vegetable oils in salmon diets.

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 The decreasing levels of omega-3s in salmon BPs may impact their potential uses.

Key Opportunities from SWOT Analysis

To maximise human consumption and profit:

- 1. By-products must be managed with the same level of care as the primary product HACCP
- 2. Trimmings: keep separate from other fractions; smoke / poach trimmings to increase value.
- 3. Frames: remove high quality 'loin' meat; process frames for mince.
- 4. Heads: different size categories increase value
- 5. Skins: belly flaps should be separated.



Key Recommendations

- Investment in Value Addition with 68,500 tonnes of BPs available (not include blood) and only 11,800 tonnes being used for value addition, lots of raw material for industry development.
- 2. Enhanced Transport and Collection Networks Currently, processors in remote regions as well as small scale processors have limited options for utilising their BPs.
- **3. Collaboration and Knowledge Sharing** By collaborating with various stakeholders, the best valorisation and transport options can be identified.

Final Thoughts

For the Scottish Aquaculture Industry a sustainable use of resources should be the use of the *whole* fish.

It's not just how much salmon we *produce,* it's how much of the salmon we *eat* and how much we *maximise*.





Thank You

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