### **Plant Protein Feedstuffs**

Delbert M. Gatlin III Department of Ecology and Conservation Biology and Intercollegiate Faculty of Nutrition Texas A&M University System





# Expanding the utilization of sustainable plant products in aquafeeds: a review

Delbert M Gatlin III<sup>1</sup>, Frederic T Barrows<sup>2</sup>, Paul Brown<sup>3</sup>, Konrad Dabrowski<sup>4</sup>, T Gibson Gaylord<sup>1</sup>, Ronald W Hardy<sup>5</sup>, Eliot Herman<sup>6</sup>, Gongshe Hu<sup>7</sup>, Åshild Krogdahl<sup>8</sup>, Richard Nelson<sup>9</sup>, Kenneth Overturf<sup>1</sup>, Michael Rust<sup>10</sup>, Wendy Sealey<sup>5</sup>, Denise Skonberg<sup>11</sup>, Edward J Souza<sup>7</sup>, David Stone<sup>5</sup>, Rich Wilson<sup>9</sup> & Eve Wurtele<sup>12</sup>

<sup>1</sup>Texas A&M University System, College Station, TX, USA

<sup>2</sup>USDA/ARS Hagerman Fish Culture Experiment Station, Hagerman, ID, USA

<sup>3</sup>Purdue University, West Lafayette, IN, USA

<sup>4</sup>The Ohio State University, Columbus, OH, USA

<sup>5</sup>Hagerman Fish Culture Experiment Station, Hagerman, ID, USA

<sup>6</sup>USDA/ARS – Donald Danforth Plant Science Center, St Louis, MO, USA

<sup>7</sup>USDA/ARS, Washington, DC, USA

<sup>8</sup>Aquaculture Protein Centre, Ås, Norway

<sup>9</sup>Nelson & Sons, Murray, UT, USA

<sup>10</sup>NOAA Northwest Fisheries Science Center, Seattle, WA, USA

<sup>11</sup>University of Maine, Orono, ME, USA

<sup>12</sup>Iowa State University, Ames, IA, USA

Correspondence: D M Gatlin III, Department of Wildlife and Fisheries Sciences, 2258 TAMUS, College Station, TX 77843-2258, USA. E-mail: d-gatlin@tamu.edu

Gatlin and Barrows are Chair and Vice-chair, respectively, of the Plant Products in Aquafeeds Working Group, and coordinated the development of this document; all other authors are listed in alphabetical order.



# **Terrestrial Plant Meals**



- Several by-products of oil seed or grain processing for human consumption are available as protein feedstuffs
- Their costs can be relatively low to other protein feedstuffs given the quantities processed
- Crude protein (CP) varies considerably
- Most have limiting amounts of one or more amino acids
- Anti-nutritional factors also may be present
- Phosphorus is primarily as phytate

#### **Major Plant Feedstuffs Used In Aquafeeds**





### **Ingredient Database**

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## **Oilseeds and Plant Proteins**

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# Soybean Meal

Most widely available plant protein feedstuff

- Solvent-extracted, dehulled meals most readily used in aquafeeds (~48% CP)
- Methionine most limiting amino acid
- Protease inhibitors, oligosaccharides and lectins are primary antinutrients
- Variable degrees of sensitivity to enteritis among omnivorous and carnivorous fish
- Ethanol extraction to produce soy protein concentrate (~65% CP) greatly reduces negative effects – but increases costs considerably
- Fermentation can reduce oligosaccharides



**Canola Meal** 

### Solvent extract meal contains ~40% CP

- Early rapeseed cultivars had lower CP and relatively high levels of erucic acid (22:1n-9) and glucosinolates
- Canola varieties have more desirable nutritional characteristics
  - Transgenic variety (Nuseed Omega-3 Canola) now available which produces high levels of DHA



# **Corn Protein Products**

Various by-products from ethanol production consisting of mixtures of corn protein and yeast have been developed including:

- Distiller's dried grains with solubles (DDGS) - ~31% CP
- High-protein DDGS (54% CP)
- Corn gluten meal (63.2% CP)
- Corn protein concentrate (76.2% CP)
  - Lysine deficiency a concern
  - Elevated pigment levels of concern for some white-flesh fish



# **Cottonseed Products**

Regular cottonseed meal historically was limited in fish diets due to relatively low protein (41% CP) and lysine as well as high gossypol (~7,000 to 11,000 ppm) levels Several different products have been developed from different cotton varieties

- Glandless meal (~200 ppm gossypol)
- Glanded meal with 97% reduction in seed gossypol through gene silencing
- Refined processing has resulted in products with relatively high protein (54%) and low gossypol

## **Other Plant Protein Feedstuffs**

### **Safflower Meal**

- Solvent extracted product contains 38.4% CP
- Very high in fiber (22.3%)

### **Peas/Lupins**

- Lower levels of CP (25 and 39%, respectively, for peas and lupins)
- Very high protein digestibility

## **Wheat Products**

Wheat gluten is high in protein (82.9%) but also quite expensive

Other wheat products derived from flour production may be used for animal feeds but generally much lower in protein such as wheat middlings (17.7% CP)





# Strengths

- Production methods well established
- Most are by-products of human foods
- Weaknesses
  - LCA for some crops are not good
  - Nutritional characteristics (protein, fiber or antinutrients) may limit their inclusion in aquafeeds
- Opportunities
  - Processing methods such as fermentation and air classification have improved nutritional value of some products
  - Genetic technology has allowed several crops to improve their nutritional value
- Threats
  - Climate change
  - Demands from a growing world population

### **Thanks for your attention**

